

Job Set # 48



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

Reprint
D5331-041

Job Sheet 174719



Part No: D5331-041

Job Qty: 1 ea

Part Name: Basket Base Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2,4,5,6,7,8 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.27 add
D4016-7 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/20/18	0.00	0.00	Start Up Large Fab-6		DM 18-5-1
100	Large Fab	1 pcs		4/20/18	0.00	15.77	Large Fab 1		LS 2018-05-02
110	QC	1 pcs		4/20/18	0.00	0.00	QC9		18-05-03
120	QC	1 pcs		4/20/18	0.00	0.00	QC5		18-05-03
125	HandFinish	1 pcs		4/20/18	0.00	2.34	HandFinish2		18-05-03
130	Powdercoat	1 pcs		4/20/18	0.00	0.53	Powdercoat2		BR 18-5-03
140	QC	1 pcs		4/20/18	0.00	0.00	QC3		UL 18-5-03
170	Packaging	1 pcs		4/20/18	0.00	0.00	Packaging3-2		18-5-02
180	QC21-SA	1 Ea		4/20/18	0.00	0.00	QC21		21 MAY 03 2018

Part Op 100 - 1- Assemble ribs and weld as per dwg D5331 using DT10197 ***inspect before welding mesh*** (54.63)
 Descriptions: CRITICAL DIMENSION*** 2- Weld gusset and handle plate as per dwg 3- Cut mesh as per dwg D5328-1 4- Tack weld mesh on basket as per dwg D5331 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 5- Weld hinge (6) and Mounting brackets (2) as per dwg D5331 ***Take lid to locate hinge and bracket*** ***On one of the hinge weld stopper D4016-7 as per dwg*** 6- Weld D5325-5 foot as per dwg (CRITICAL)
 130 - 1- Plug holes and mask only interior of hinge (6) prior to powder coat 1ST COAT: START TIME: 11:20
 OVEN TEMPERATURE: 180005 FINISH TIME: 18-11-38 *****2nd coat if necessary***** 2ND COAT: START TIME: OVEN TEMPERATURE: FINISH TIME:



Container No: S067711



Part: D5331-041

Job No: 174719

Serial No/Batch: S067711

Revision:

Inspector:

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Date: 05/02/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5042562
D3913-15	Wide Handle Plate	1 Ea (1 ea)	90-Start up Operation	5043834
D3916-5	Light Rib	2 Ea (2 ea)	90-Start up Operation	5053698
D4016-1	Hinge Half, Base	6 Ea (6 ea)	90-Start up Operation	5062521
D4016-7	Stop	1 Ea (1 ea)	90-Start up Operation	F158867
D4021-1	Handle Plate	1 Ea (1 ea)	90-Start up Operation	5057123
D5325-041	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5064471
D5325-3	Light Rib	1 Ea (1 ea)	90-Start up Operation	5066084
D5325-5	Foot	4 Ea (4 ea)	90-Start up Operation	5067402
D5326-041	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5065450
D5326-043	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5065253
D5327-1	Rib	1 Ea (1 ea)	90-Start up Operation	F158397
D5327-11	Rib	4 Ea (4 ea)	90-Start up Operation	5065506
D5327-13	Rib	1 Ea (1 ea)	90-Start up Operation	5043177
D5327-15	Cap	1 Ea (1 ea)	90-Start up Operation	F161209
D5327-3	Rib	1 Ea (1 ea)	90-Start up Operation	5065574
D5327-5	Rib	1 Ea (1 ea)	90-Start up Operation	5065588
D5327-7	Rib	1 Ea (1 ea)	90-Start up Operation	5042347
D5327-9	Rib	2 Ea (2 ea)	90-Start up Operation	5062229 5042347
D5328-3	Mesh Base, Aft	1 Ea (1 ea)	90-Start up Operation	5008229
D5328-5	Mesh Base, Fwd	1 Ea (1 ea)	90-Start up Operation	F163113
D5329-1	Gusset	2 Ea (2 ea)	90-Start up Operation	F162099
D5330-1	Handle Plate	2 Ea (2 ea)	90-Start up Operation	5054668
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	90-Start up Operation	5049718

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2581	2	70	0
	D3913-15	1	17	0
	D3916-5	2	17	0
	D4016-1	6	43	0
	D4016-7	1	3	0
	D4021-1	1	39	0
	D5325-041	1	0	0
	D5325-3	1	0	0
	D5325-5	4	0	0
	D5326-041	1	0	0
	D5326-043	1	0	0
	D5327-1	1	5	0
	D5327-11	4	0	0
	D5327-13	1	2	0
	D5327-15	1	10	0
	D5327-3	1	0	0
	D5327-5	1	0	0
	D5327-7	1	2	0
	D5327-9	2	0	0
	D5328-3	1	3	0
	D5328-5	1	1	0
	D5329-1	2	4	0
	D5330-1	2	12	0
	M304EX0.75-16F	32	1,088	0

Part Specifications

Specifications could not be found.

Master Unit 002870



Job No 174719